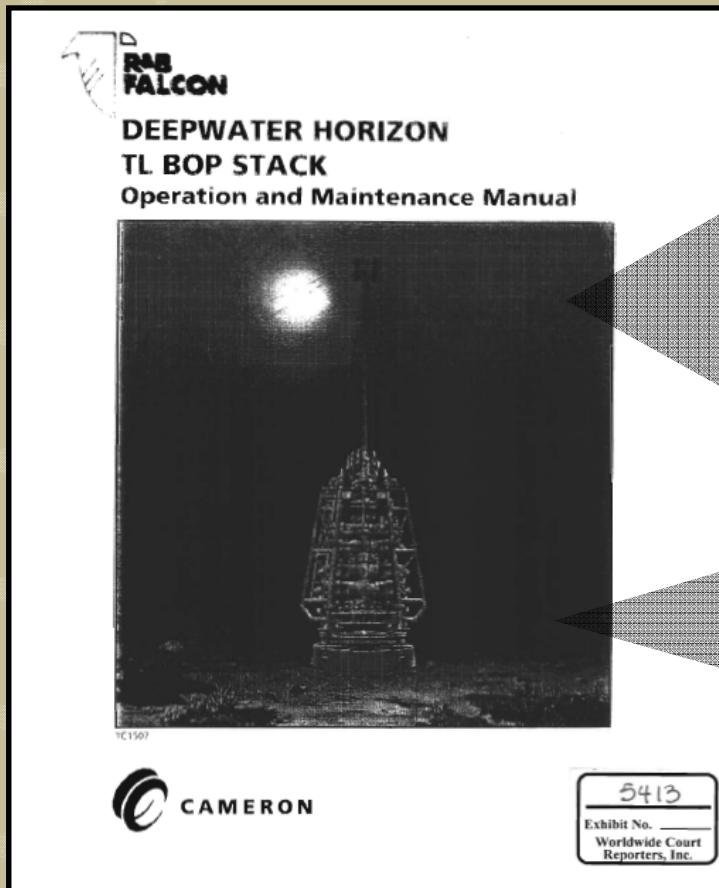


BOP Operation and Maintenance Manual



a. A minimum closing pressure of 1500 psi (103.4 Bars) is required to close and seal the BOP on pipe. Higher closing pressures [up to the rated working pressure of 3000 psi (206.8 Bars)] may be necessary, depending upon packer condition, pipe size, and ambient temperature. Neither the operating system nor the packer will be damaged by application of up to 3000 psi (206.8 Bars) closing pressure.

b. If well fluid leaks past the packer, increase closing pressure as necessary until the leakage stops, but do not exceed 3000 psi (206.8 Bars).

O&M Manual TREX 5413