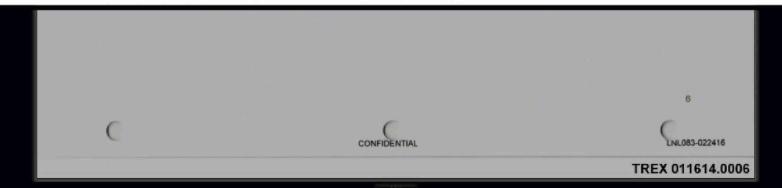


Need 78 bpm to flow up combination of drill pipe and ram bypass.
Pressure drop indicates max flow up drill pipe ca. 25 bpm, therefore, ca. 50 bpm bypass at rams.



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