

Benefits of the Capping Stack



- 1. Assist in Well Kill & Post Kill Operations
 - * Diagnosis of well integrity pre kill
 - Ability to backpressure well
 - Stabilisation of well pre and post cementing
- 2. Possibility of Shutting In Well
 - Full shut in for extended period
 - Temporary Shut in capability
 - Increased pressure / decreased flow.
- 3. Enable Full Callection Options
 - Multiple vessels, full collection without leakage
 - Ability to use export flow line
 - Possibility of Hurricane well storage option

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Risks & Concerns for Shutting in



Well & formation Integrity issues

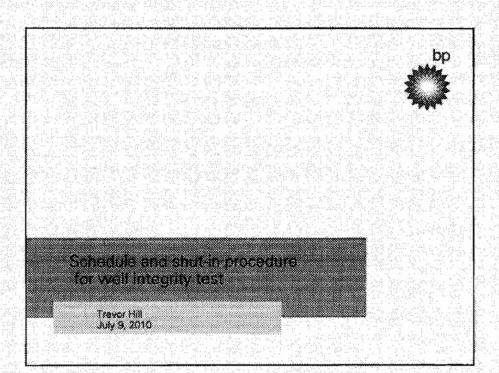
- · Can we distinguish between depletion and leakage from the well?
- What is the consequence of leakage, and ultimately broaching to the seabed
- Can we adequately monitor to detect significant leakage from the well.

Operational Issues

- · Gauge accuracy and dependability
- · Communication and decision making
- · Practicalities of opening well

Experimental Method

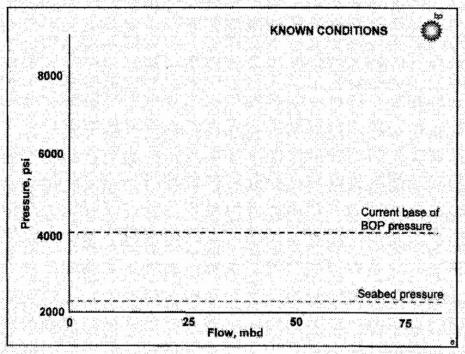
- · Can we tell anything from transient behaviour?
- · Do we need to bracket flow rates prior to starting the test?



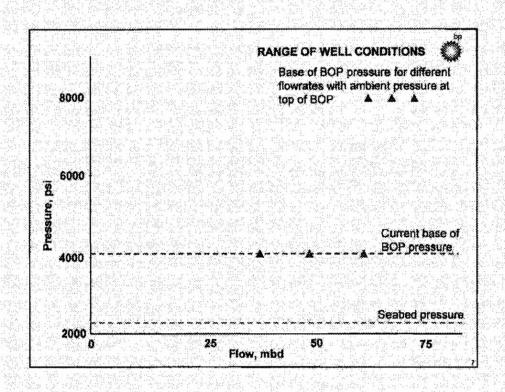
Schedule

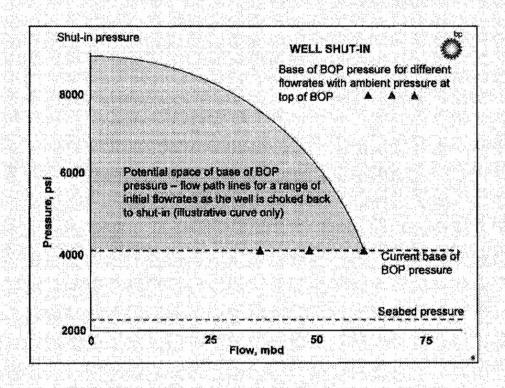


- Earliest start of well integrity test is midday Tuesday, but subject to the operational complexities of 3 ram stack installation
- · Contingency schedule is Saturday morning start



currently at 4150 psia





Shut-in procedure



- Enterprise will already be disconnected for 3 ram stack installation, but on stand-by with TopHat 7
- 3 ram stack will be installed with rams open and 2 x 3" outlets closed
- Helix Producer will be shut down, isolated, and on stand-by (if commissioned)
- Q4000 will be shut down, isolated, and on stand-by
- At this stage all flow will be out of the top of the 3 ram stack to sea via open rams

Shut-in procedure continued



- . 3" yent line will be opened
- . 3" choke will be opened fully
- Middle rams will be closed
- · 3" vent line will be closed
- · All flow now out of 3" choke to sea

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Shut-in procedure continued

- · Close 3" choke by specified increments,
- Increments will be planned in advance, but with operational response possible
- Monitor base of BOP and 3 ram stack pressures throughout
- Hold temporarily when just above bubble point to get single phase fluid in well
- · Proceed to closure

Analysis during test

- Estimates of flowrate will be made as a function of choke valve position, Cv, and pressure drop
- · Plot of pressure and estimated flowrate will be developed
- Pressure response will be evaluated before next choke increment

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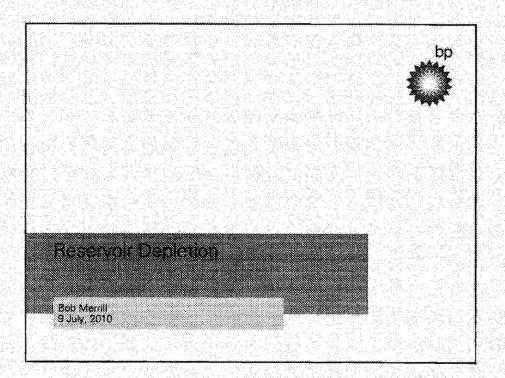
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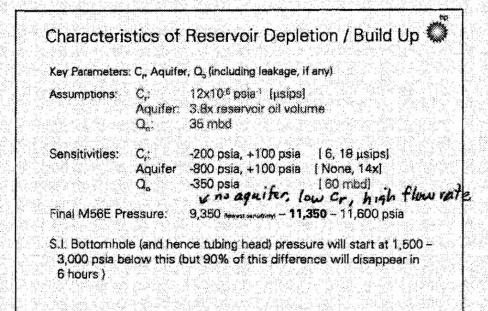
Pressure response



- Seconds to see a response to a valve change at the BOP
- Minutes to judge the magnitude of the response to that valve change
- · Hours to get to quasi steady state once the well is shut in
- Days for the reservoir pressure to recover and gradually increase shut in pressure to final steady state

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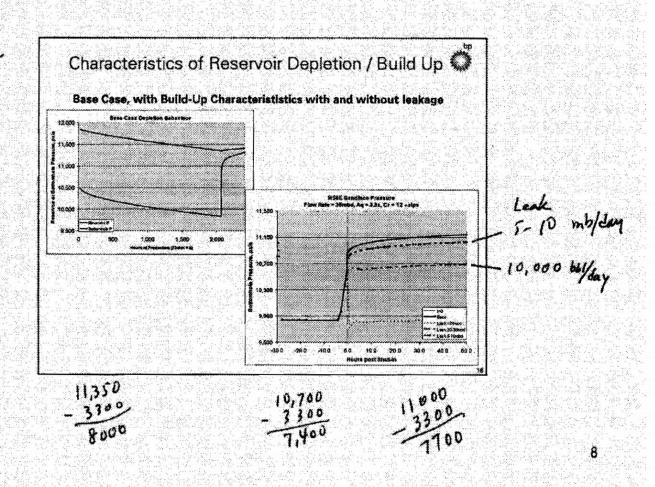


cases in red were used for SITHP calculations

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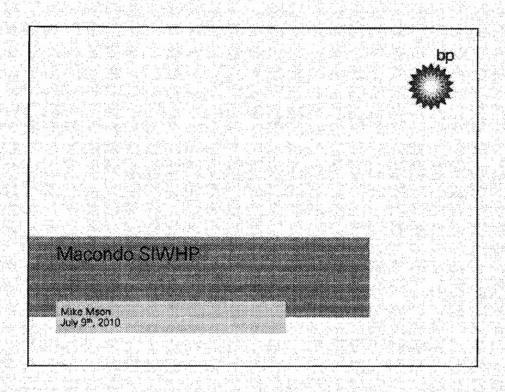
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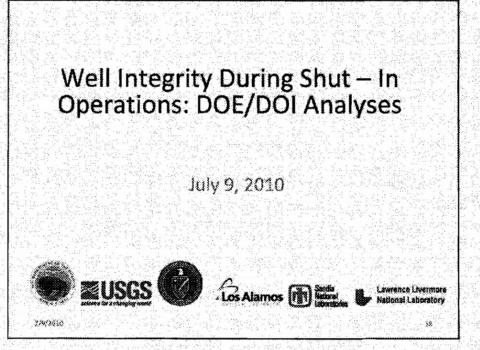
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Report Outline

- Issues to be Addressed
- Background
- Geologic Conditions
- Wellbore Flow Conditions
- Conclusions and Recommendations

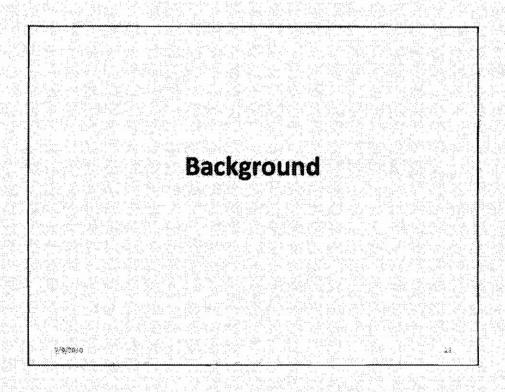
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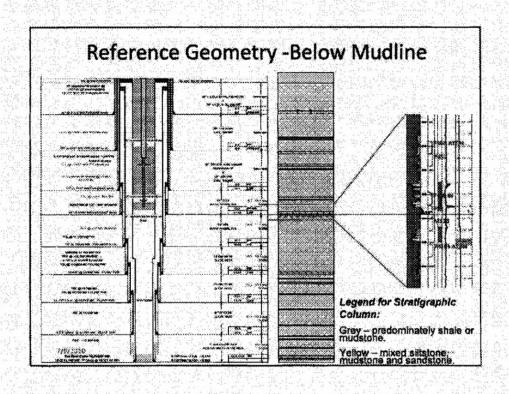
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Issues to be Addressed

- Are geologic conditions conducive to an uncontrolled broach to the sea floor during shut in, assuming a lack of well integrity?
- Can well integrity be assessed by pressure measurements during a shut in?

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Advantages of Installing Well Cap

- Well cap will allow full capture of hydrocarbons.
- Well cap has capability of shutting in well at seafloor.
- Well cap provides back pressure, which is beneficial to kill and cement operation.
- Well cap provides new capabilities for quick disconnect as hurricane approaches.

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Possible Shut In Durations

- · Shut in test
 - Minimum duration
 - Necessary to manage risk appropriately
- Duration of Shut in Decisions
 - Short duration (<1 day)
 - · Short shut in for operational reasons
 - Mid-duration (< 10 days)
 - Hurricane
 - · Well kill control/back-pressure enhancement
 - Long-duration (<100 days)
 - . Minimize flow to gulf
 - Minimize hazards to personnel
 - · Focus resources on well kill

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Geologic Conditions

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Data Reviewed

The following were examined from the Macondo #1 and other wells in the vicinity, including relief wells:

- Logging-while-drilling data (primarily gamma ray and resistivity), wireline logs, and mud logs.
- Geomechanical models and borehole measurements pertaining to in-situ pore pressure, overburden stress (lithostat) and fracturing pressure.
- 3D-seismic, high-resolution 2D-seismic, and sidescan sonar collected pre-drill and post-incident.

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Consultation with BP

Detailed in-house discussions between BP and government scientists and engineers on topics that included:

- ·Lithologic and structural interpretations.
- Seafloor morphology.
- *Drilling history and borehole completion.
- Stress and fluid pressure conditions.
- Geomechanical and fracture propagation modeling.
- *Reservoir modeling and borehole fluid flow.
- Kill and cementing procedures.
- Microseismic monitoring and multichannel seismic.

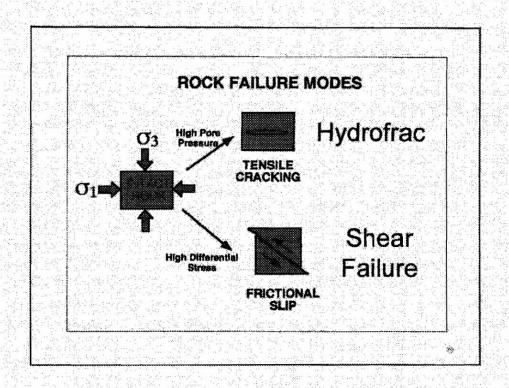
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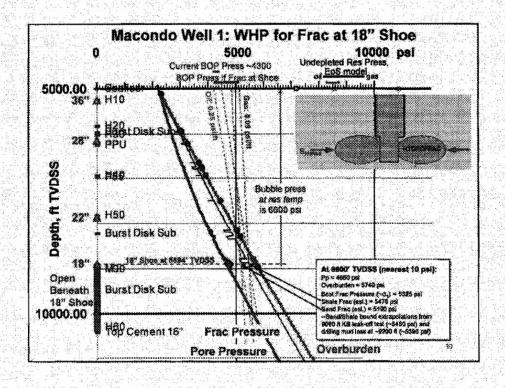
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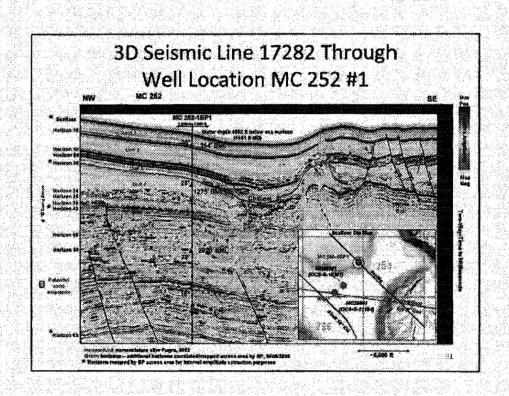
Geologic Conditions

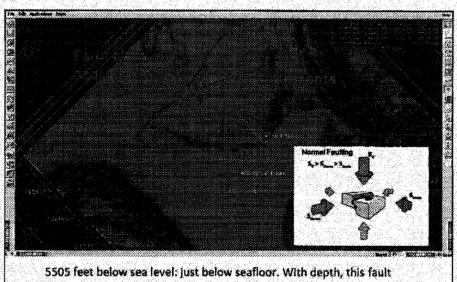
- Data indicate geological formations consist of finegrained, low-permeability sediments such as shale, mudstones and siltstones, and few permeable sands at or above the 18 inch casing shoe (~4000 ft below seafloor).
- Data indicate extensional stress environment, which is conducive to vertical hydraulic fracture growth.
- Data indicate existence of numerous faults that are potential paths for hydrocarbon flow to sea floor.
- Significant oil and gas flowing from main reservoir 13,000 feet below seafloor to well-head.

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5505 feet below sea level: just below seafloor. With depth, this fault intersects the M110 horizon, and could be a conduit for hydrocarbon flow. Also visible are possible degassing or dewatering vents. These are potential sites for monitoring.

Implications of Geologic Conditions

- In the event of a casing leak, geologic formations and in-situ stress field are conducive to hydraulic fracture propagation from the 18" casing shoe to the seafloor.
- Pre-existing faults can also serve as conduits for hydrocarbon flow to seafloor.
- Limited thickness and areal extent of sand layers at and above the 18" shoe suggest that vertical fracture growth will not be significantly inhibited and that storage for hydrocarbons from a casing leak will be limited.

Possible Adverse Effects of Well Shut-In

In the event of a casing leak, geologic conditions are conducive to a broach of the seafloor by hydrocarbons during shut in, which would have serious consequences:

- There would be an uncontrolled release of hydrocarbons into the sea.
- This could result in an inability to control wellhead pressure, which could seriously jeopardize the bottom-kill and cementing operations.

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Wellbore Flow Conditions

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Flow in Well Issues

- Principal Questions to be Addressed
 - A: Can well integrity be determined during short-duration shut-in?
 - B: Can well integrity be determined during longer shut-in?
 - C: Can well integrity be determined by a gradual shut-in?
 - D: Can the flow rate through the disks be bounded?
- Following analysis assumes that all leakage to the formation is through rupture disks.
- Other fluid-flow pathways out of well are also possible. In fact, one reason for doing the shut-in test is to determine if there is significant unknown damage to the wellbore.

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Flow in Well Issues Shut – In Pressure (SIWHP)

- Principal Uncertainties (1 observation dependent on 3 processes)
 - Extent of gas volumes after shut-in
 - Reservoir depletion
 - Leakage and flow pathways
- Government Assessment
 - SIWHP range: 8250 8750 psi (No depletion No leakage)
 - No independent means of verifying reservoir depletion
 - . BP estimates an uncertainty interval of 800 psi
 - Note the pore pressure reduction associated with reservoir depletions depends on the flow rate, reservoir properties, and the of the reservoir volume.
 - Combined intervals span 1300 psi range

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Flow in Well Issues Leakage Through Burst Disks

- Principal Uncertainties
 - Number of disks open
 - Diameter of disk opening
 - Flow rate through disks
- Government Assessment
 - BP asserts that a maximum of 6 disks could have burst
 - Government has not independently analyzed accident scenario.
 For the purpose of our analysis, we assume that 6 burst disks have burst.
 - Flow = 550 bopd/disk into formation for 1/8" diameter disks
 - Disk diameter can increase through erosion. Recommend BP testing or analysis.
 - Limited data from other application suggests 6 hours of mud flow would result in < 20% increase flow rate.

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Flow in Well Issues Measuring Leakage at Shut In

- Principal Uncertainties
 - Sensitivity of shut-in pressure to leakage compared to shutin pressure uncertainty
- Government Assessment
 - Simplified to Complex models Assumptions in next slide, details in Appendix A and B
 - For every 1% of the flow from well head, shut in pressure will decrease by approximately 50 psi. Thus, for a 1300 psi uncertainty interval, this sensitivity corresponds to a flow of the scale of 25% of the flow from well head (assumes current leakage is small compared to well-head flow).

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Flow in Well Issues Basic Modeling Assumptions

- Modeling requires assumptions of the current well condition.
 - There is a significant resistance to flow in the well as illustrated by the 4300 psi BOP pressure measurement. This can be distributed to a deep and shallow choke. However, from steady flow observations one cannot determine the distribution of these resistances.
 - All wells have some resistance to fluid entering (well drawdown and skin resistance). We cannot measure this, but we can determine this as a function of the total flow rate if we assume other blockages (shallow choke) are small. The total flow rate must include the crossflow (we have no way to measure cross-flow).
 - Any resistance assigned to a top choke makes the model predictions of well head pressure less sensitive to cross flow
 - Simple scaling analysis shows that our inability in determining the current condition results in an inability in predict a shut in pressure.
 Our major unknowns are:
 - distributing resistance between a deep and shallow choke
 - inability in measuring the current cross flow
 - · depletion of reservoir
 - · elevation head

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Flow in Well Issues Value of Discrete Steps During Shut-In

- · Principal Uncertainties
 - Flow Measurement during shut-in
 - Limited number of measurements during shut-in
 - Transient conditions during shut-in
- BP Technical Staff Estimates of Capability
 - 3 perhaps 4 discrete measurements
- Government Assessment
 - Very difficult to make quantitative determination from 3-4 measurements.
 - Recommend single step shut-in.

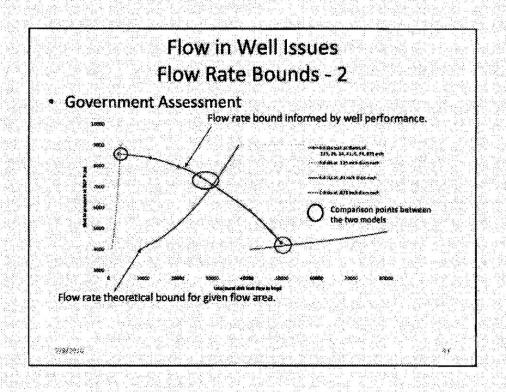
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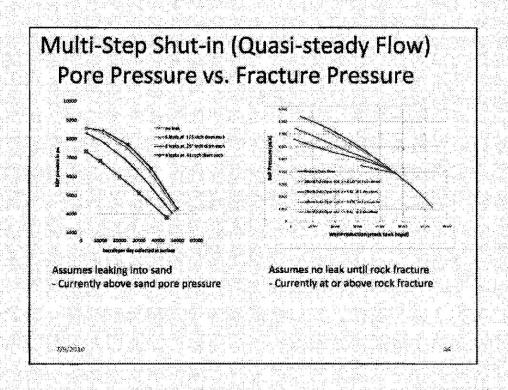
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Flow in Well Issues Flow Rate Bounds - 1

- Government Assessment
 - There is no pressure for which it can be conclusively asserted that the well has zero flow out the burst disks.
 - However, flow rate can be bounded (next slide)
 - . Bound informed by well performance
 - Theoretical upper bound for given flow area
 - Leakage flow into geologic media must be considered possible for all scenarios.

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Flow Sensitivity To Changes in Sink Pressure

- Scenario
 - Assume leakage from well, if it occurs, is limited to the burst disks (ignores possibly more extreme damage to the wellbore)
 - Model back pressure outside the burst disks as:
 - · Pore pressure (conservatively no skin)
 - · Fracture pressure
 - · Hydrocarbon column to seabed
- Consequences For
 - Leakage flow rate
 - Kill difficulty
 - Broach capping

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Decision Context/Recommendations Response Determination

- Shut in pressure can be used to discriminate three categories
 - Pressure > 8000 psf
 - Well may have integrity but this cannot be assured due to uncertainties. Leak rates from worst case scenarios are bounded. Broach is possible but there is a low risk of to the well killing and cementing operation.
 - 8000 psi > Pressure > 6000 psi
 - Well does not have integrity. Discharge into formation is no worse than current discharge rate from well head. However, there is a moderate risk to the well killing and cement operation.
 - Pressure < 6000 psi
 - More is wrong in the well than just blown burst disks. Discharge into formation is greater than current discharge from well head, and broach to seafloor is likely for. There is a high risk to the well killing and cementing operation.

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Conclusions and Recommendations

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Risk Management Recommendation

- A successful well kill and cementing operation is the highest priority and should not be put at risk.
- The risk posed by a short-term shut-in test is acceptable if the test is required for operational reasons. However, to avoid possible broach to the surface, the shut-in period should not exceed 1 day. We see little value to a step-rate test.
- Intermediate and long-term shut-in could lead to a broach to the sea floor and could jeopardize well kill and cementing operations. Therefore:
 - These operations should only be undertaken after results of short term shut-in test are analyzed by BP and reviewed by the government.
 - Long-duration shut in should not be carried out unless BP can demonstrate the capability to continuously monitor fracture propagation to the sea floor (e.g., AUVs, seismic).

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Risk Management Recommendation

Recommended Shut-In Protocol

	Short Duration (*1 day)	Mid-Euration (< 10 days)	Long Duration (<100 days)
P > 8000 psi			
8000 psi < P < 6000 psi			
P < 6000 ps:			

- Green: Risk is low.
- Yellow: Risk is moderate to high.
- Red: Risk is unacceptable.

If wellhead pressure during test stabilizes at < 6000 psi then test should be immediately terminated.

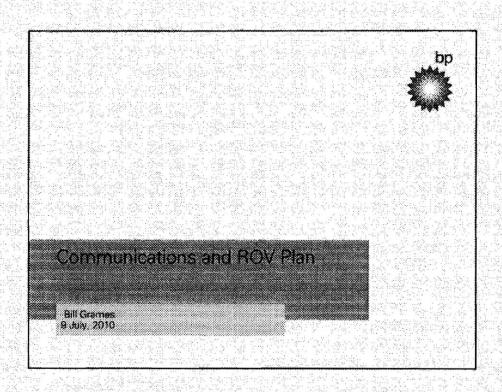
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Government Review Team

- Project POC
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- · Flow in Well
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 - Marty Pilch DOE Natl. Labs
- Flow in Geologic Media
 - Steve Hickman USGS
 - Paul Hsieh USGS
 - Walter Mooney USGS
 - Phil Nelson USGS
 - Cathy Enomoto USGS

7/3/2000



Communications



Key Roles

- Well Shut-in Test SPA
 - Stacks (Horizon and 3-Ram) SPA
 - Seabed SPA
 - Data SPA
 - Official Logger

Test Duration

Success Case

- Valve movements and initial pressure build-up
- ~6-12 hours

0-6 hours

- Pressure monitoring

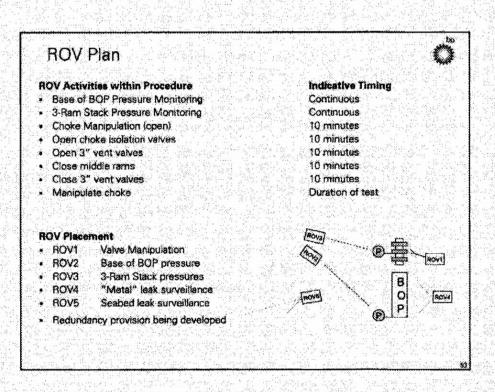
24 hours plus

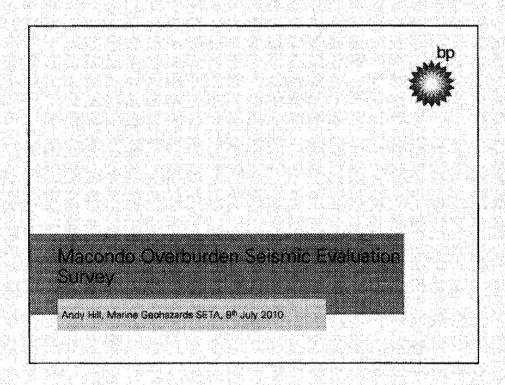
ROV Command

Compromised Integrity Case

- Valve movement and initial pressure build-up
- Containment vessels on stand-by to resume operation

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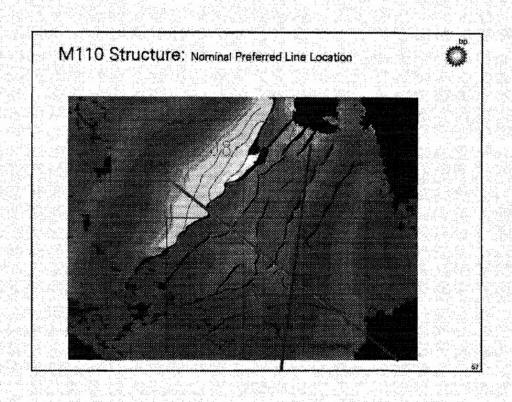
Monitoring.

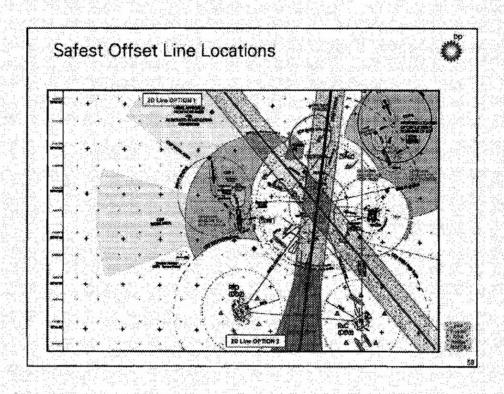
Subsurface: Defining absence of break out from the well



- · Seismic methods for identification of activity, or change, in the subsurface are:
 - Active Seismic
 - Acquisition of targeted 2D Seismic Lines over well (Standard, MR or HR)
 - Proven published post-blowout methodology (Norway, Canada and Vietnam):
 - Degree of Ambiguity: low, degree of confidence of identifying charged layer is high.
 - Lower soundance if charge is restricted to a single fracture or fracture zone.
 - Acquisition of a 3D seismic volume(s) centered on the well location itself.
 - Concern: highly restricted access for 3D until fleet departs to acquire data
 - Time lapse repeats of either, or both, of the above to indicate stability and no change.
 - Degree of Ambiguity: low with repeated volumes showing long term stability
 - Passive: Seafloor Nodes
 - Install Seabed passive listening array to identify subsurface events and pin point them in XYZ location
 - Slow data turn round, model driven processing, however once installed provides ongoing monitoring capability
 - Degree of Ambiguity: flew is continuing in subsorters
- Other methods; Visual Surveys (ROV), Sonar Surveys (AUV) and seabed deformation (tilt meter)

Aerial View of part of Source Area





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Detectability



- Given ecquisition of lines pre-shut in and again post shut in what is the potential for detectability of change?
- If hydrocarbons are already capable of flow into formation, and have been flowing to formation for a significant period of time detectability of charge is good.
- If hydrocarbons are first forced into the formation as a result of shut-in, detectability is dependant on the volume being forced into the formation during shut in.
- Detactability is then dependent on: thickness of layer accepting charge and volume offered to the formation during that period.
- Seismic Bed Detectability: ~9 20ft bed thickness (assumes 40Hz at M110)

 Detectable Charge Volume. 3000 bbls thickness

Below detectability regardless of bed

At limit of detectability for 10' bed thickness

6000 bbls 12000 bbls

Moderate to good opportunity for all cases

bp

Shut In - BOP Stack Monitoring

W Leith McDonald 09 July 2010

BOP Stack Monitoring



BOP flanges and connectors to be monitored

- · Horizon BOP to Wellhead Connector
- Horizon LMRP to BOP Connector
- Horizon Choke & Kill Lines on BOP/LMRP
- Flexjoint & Angle
- Flexjoint Riser Extension Flange
- Adaptor Spool Flange
- · 3-Ram connector to Adaptor Spool
- · 3-Ram Choke & Kill Lines
- 3-Ram Top connector opening

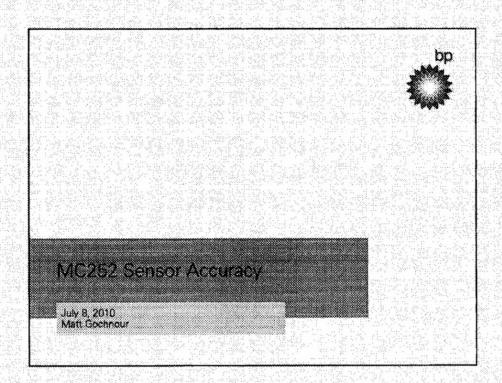
BOP Stack Monitoring Locations

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BOP Stack Monitoring

- . Multiple Locations on BOP Stack to be monitored
- ROV Resourcing
 - · 1 ROV dedicated to visual inspection
 - 1 ROV dedicated to choke operation
 - 2 ROVs in immediate area for pressure monitoring / visual inspections



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Pressure Transducers

Hot Stab Pressure Sensor

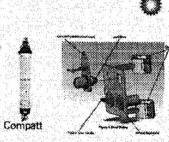
- Stellar Technology Incorporated (STI) Transducer
 - Model GT1600
 - Scaled and Rated to 20K psi
 - Tested to 10K psi
 - Accuracy (per data sheet) quoted at 0.1% for static conditions. (20 psi)

3 Ram Stack Integral Pressure Sensors (2 Pressures)

- Teledyne Cormon transducers
 - Pressure: 4mA-> 0 psi; 20mA-> 15k psi
 - Calibration data suggests error band of < 0.2 % (30psi)

Data Transmission:

 PPT will interface with the acoustic networking system. Roughly 15 seconds between consecutive data points can be expected.



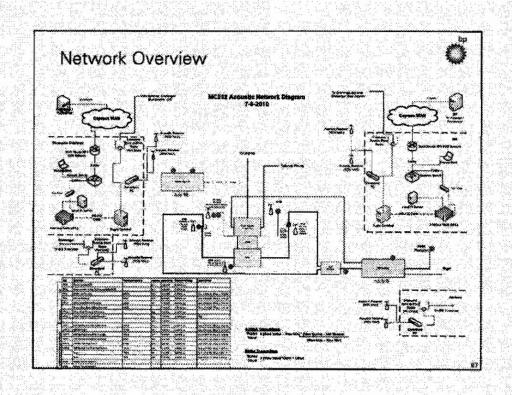


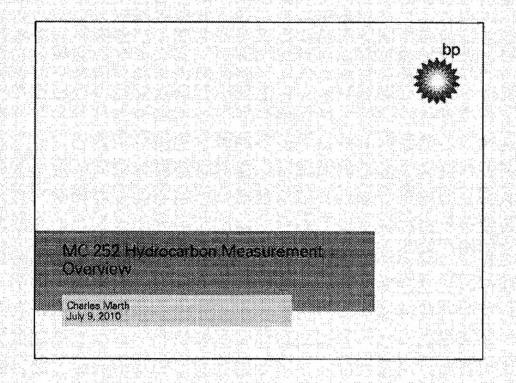
Pressure transducers and panel on 3ram capping stack

Acoustic Error

- Sonardyne Compatt 5 units are fitted with a 16 bit A/D converter
- Only 12 bits are used to format the acoustic message
- Accuracy of acoustics is known to be +/-1 bit
- . 1 bit = 1.22 mV (5 V / 4095)
- Sensitivity (psi / volt) depends on pressure sensor range

Pressure Range	Error
20K	+/- 4.88 psi
15K	+/~3.66 psi
10K	+/- 2.44 psi





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Enterprise



Separated Hydrocarbons are Measured by Two Inlet Separators each with:

- One 3" Oilgear Rotron PV (Proportional Velocity) Oil Meter
- . One 6" Barton Master Orifice Fitting for Gas

Hydrocarbon Liquids:

- Custody transfer occurs during lightering operations from shipping vessel at onshore facility
- · Measured in storage tanks strapping/sounding method
- Separator oil meters primarily used for operational purposes

Collected Hydrocarbon Gas:

- Separator volumes determined by orifice meter EFM
- Any unmetered residual flash gas determined by applying a flash factor to the metered oil
- Total gas volume = measured separator gas + calculated flash gas

Q4000



Separated Hydrocarbons are Measured By Inlet Separator with:

- One 3" Oilgear Rotron PV (Proportional Velocity) Oil Meter
 - One 2" Oilgear Rotron PV (Proportional Velocity) Oil Meter
 - . One 6" Barton Master Orifice Fitting for Gas

Hydrocarbon Liquids:

- · Metered at the liquid outflow of the test separator
- Inline VX multiphase meter used to monitor separator meter performance

Hydrocarbon Gas:

- Separator volume determined by onfice meter EFM
- Any unmetered residual flash gas determined by applying a flash factor to the metered oil
- Total gas volume = measured separator gas + calculated flash gas

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Producer 1



- Two Inlet Separators
- Low Pressure Separator
- Degasser

Hydrocarbon Liquids:

- Custody transfer occurs during lightering operations from shipping vessel at onshore facility
- Metered with a 6" NuFlo turbine meter at the outlet of the dry oil tank when offloading to storage vessel

Hydrocarbon Gas:

- Separator volumes determined by orifice meter EFM
- Any unmetered residual flash gas determined by applying a flash factor to the metered oil
- Total gas volume = measured separator gas + calculated flash gas

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Measurement Oil Checks



Enterprise

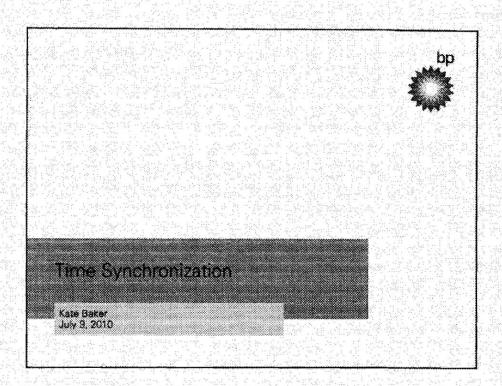
- Separator oil meter volume is compared to receiving vessel tank soundings (currently within +/- 4%)
- Separator oil meter volume is diverted to 100 bbl tank for volume comperison

Q4000

- Separator oil meter volume is compared to Vx Mulitphase meter (currently within +/- 5%)
- Separator oil meter volume is diverted to 100 bbl tank for volume comparison

Producer 1

- Oil metering will be at ~atmospheric pressure, a spare 6" oil meter will be available for use if indicated
- Metered oil volumes will be monitored against tank gauging of storage vessel



Time synchronization of clocks

- On board data loggers are time synchronized within their system but there is no requirement for synchronization across systems
- PT, Q4000 flow, Enterprise flow and Enterprise boarding pressure data acquisition systems and video were not synchronized during the period 6/26 – 6/30
- Time synchronization survey performed on 7/4 showed differences in clocks based on Coordinated Universal Time (UTC) – 05:00:00 (CDT)

Clock	UTC difference on 7/4	Time read at 12:00:00 UTC	Data stamped
Q4000 acquisition	+ 3 min 18 sec	12:03:18	Q4000 flow
computer Enterprise TDA	+ 3 min 16 sec	12:03:16	Boarding pressure,
		17	flow, video
Millenium86 ROV Pilot PC	- 1 min 14 sec	11:58:46	PT data

Pressure & flow recording interval and reference time



Topside Facilities

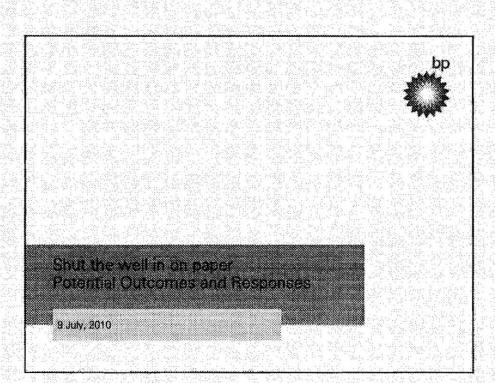
- Enterprise boarding pressure is recorded every 1 minute; Enterprise and O4000 report oil flows every 15 minutes
- Time for both pressure and flow recordings is datumed to the ship-board Insight computer time.

Subsea Choke

- Choke setting change times and sizes will be recorded manually in the operations room as the order is given/executed.
- Time will be datumed to UTC 5:00:00

Horizon BOP Stack and 3-Ram Capping Stack Pressure Transducers

- One ROV can monitor PT_B with a frequency of 1 reading per gauge every 4 seconds.
- Another ROV can monitor the 2 pressure transducers in the 3-Ram capping stack and 1 stabbed pressure transducer with a frequency of 1 reading per gauge every 4 seconds.
- Pressure sensor readings reference the time clock in the Fugra terminal server located on one of the ROV polling vessels.



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Potential Outcomes and Responses



Shut in	Interpretation	Response
Pressure		
p>*	Good Integrity (v low leakage)	a, b, c, d, ore
x' < p < x	Questionable integrity fleakage or depletion)	a, b, or ¢
D <x< td=""><td>Poor Integrity</td><td>8</td></x<>	Poor Integrity	8
	Failed Test	

Possible responses

- Keep system operating as near current conditions as practicable.
- b. Use capability to apply some extra back-pressure.
- c. Shut well in for limited periods (eg Hurricane)
- d. Shut well in far extended periods.
- a. Top Kill well using 3 Pam stack.

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