

From: Gaude, Edward C. [/O=CCC/OU=CCC-CLY-BACK
END/CN=RECIPIENTS/CN=GAUDEEC] 1/31/2005 3:25 PM
To: Ian Coull
Cc: Jahn, Ray C (jahnrc@camerondiv.com)
Bcc:
Subject: RE: Control system AMF Batteries
Attachments:

Ian,

The original battery pack design can no longer be supplied as the manufacturer of the batteries discontinued the battery. It was a huge effort to get the vendor to come up with a new battery pack that had the cycle life and inrush capacity as the old batteries. Ray Jahn can expand on what and why we planned it out like we did.

Ray, Please send Ian further explanation.

Regards,
Ed

From: Ian Coull [mailto:coulli@camerondiv.com]
Sent: Friday, January 28, 2005 9:40 AM
To: Gaude, Edward C.
Subject: RE: Control system AMF Batteries
Importance: High

Ed

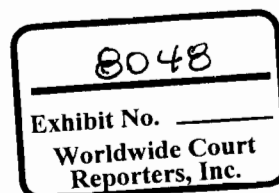
There seems to be various discussions internally in Stena about the new AMF battery proposal, I don't know if you have heard any of the grumblings so I thought I'd better copy you for information as normally if one drilling contractor makes noises the others are not that far behind.

My question is:-

If Stena do feel at risk about disturbing the SEM when the system has been operating fine, what's to prevent them from purchasing batteries for the original supplied system design and allowing them to have the onus for changing them out in a timely manner.

Regards

Ian



From: sdon.cameron@Stena.com [mailto:sdon.cameron@Stena.com]
Sent: 28 January 2005 05:35
To: coulli@camerondiv.com; peterd@camerondiv.com
Subject: FW: Control system

Ian,

I don't know how much you have heard about the relocation of the AMF batteries, but Stena believe that the we should really be limiting the amount we open up the SEM in the offshore environment and with this new battery location it means we will have to open both SEM's at least once a year.

As you can see from the below e-mails the Stena Tay have been trying to get some answer from Houston in about leaving them in the STBM without success. Could you please see if you could find out if there is any compromise over this issue?

We do have 1 more spare set of batteries on board so we have a little bit of breathing space.

Cheers

Dan

From: Chadwick, Neil
Sent: 27 January 2005 12:56
To: Stena Don, Subsea Engineer; Stena Don, Cameron
Cc: Stena Don, Senior Tool Pusher; Fraser, Iain; Brunt, Graham; Westgard, Even
Subject: FW: Control system

Shuggie / Dan

This is what the Tay has ordered for the battery relocation

Cheers

Neil

From: Brunt, Graham
Sent: 14 January 2005 17:59
To: Chadwick, Neil; Fraser, Iain
Subject: Control system

From: Stena Tay, Subsea Engineer
Sent: 14 January 2005 17:53
To: Brunt, Graham
Cc: Stena Tay, Senior Tool Pusher
Subject: RE: Control system

Graham,

See attached requisition as per quote from Cameron/Marinor

I received the go-ahead from Keith Burrows earlier

Regards

Biffo

From: Brunt, Graham
Sent: 14 January 2005 18:44
To: Stena Tay, Subsea Engineer
Cc: Chadwick, Neil; Stena Tay, Senior Tool Pusher; Stena Tay, Chief Engineer; Fraser, Iain; Stena Tay, Cameron; Rigmanager, tay
Subject: Control system

Biffo,

We discussed this at the conference call this afternoon and it is agreed that we need to bite the bullet. Please can you cancel the original PO and raise a new one as below? Are we certain that everything required is actually included in the kits?

Regards,

Graham Brunt

From: Stena Tay, Subsea Engineer
Sent: 14 January 2005 07:34
To: Rigmanager, tay
Cc: Chadwick, Neil; Stena Tay, Senior Tool Pusher; Stena Tay, ChiefEngineer; Brunt, Graham; Fraser, Iain; Stena Tay, Cameron
Subject: RE: Control system

Keith,

To close this item out, I think we will just have to bite the bullet and order the modification kits to fit them in the SEM's.

We don't seem to be getting anywhere with our request to Cameron to have them remain in the STBM's.

To progress this further, is the correct way to cancel the original battery order (600P041446) back in September and make out a new requisition?

To do this I will require authorization from you as each kit costs \$6,528 and we require three of them. Giving a grand total of \$19,584.

Regards

Biff

From: Rigmanager, tay
Sent: 12 January 2005 08:44
To: Stena Tay, Senior Tool Pusher
Cc: Stena Tay, Subsea Engineer; Chadwick, Neil
Subject: FW: Control system

Rob,

Can you update me on this saga please.

Regards

Keith Burrows

Rig Manager - Stena Tay

Stena Tay Ltd.

Route de l'Aéroport

Confidential

CAM_CIV_0371452

BP351, Nouakchott

Mauritania.

Tel +44 1224 384271

Fax +44 1224 384273

Mob: +447717783128 & +222 669 1701

Email: rigmanager.tay@stena.com <<mailto:rigmanager.tay@stena.com>>

From: Chadwick, Neil
Sent: 19 December 2004 13:47
To: Stena Tay, Subsea Engineer
Cc: Stena Tay, Senior Tool Pusher; Rigmanager, tay; Fraser, Iain; Brunt, Graham; Stena Tay, Cameron; Bathgate, Peter; Stena Don, Subsea Engineer; Stena Don, Cameron
Subject: RE: Control system

Thanks Sean

I take it that the batteries installed now should get you over the 3 month period.

Get Gene to gather all the information he needs for fitting the batteries in the existing SEM including any installation kits that will be needed to accommodate the batteries, also get him to check that they will indeed fit into our existing SEM so we have no surprises to look forward to.

He will also need to get a delivery schedule to ensure they arrive in time.

If I can help in any way let me know and ask Gene to keep me informed on all comms.

Cheers

Neil

From: Stena Tay, Subsea Engineer
Sent: 18 December 2004 08:03
To: Chadwick, Neil
Cc: Stena Tay, Senior Tool Pusher; Rigmanager, tay; Fraser, Iain; Brunt, Graham; Stena Tay, Cameron
Subject: RE: Control system

Hello Neil,

From what I have heard the Bop is supposed to be subsea for approximately three months provided insurance issues are sorted out.

The AMF battery saga, we do not have any more batteries on the shelf.

The batteries were changed out on the blue pod on the 05/07/04, been armed for 84 days and had 2 functions., yellow pod batteries were changed out on the 11/09/04, been armed for 40 days and has 1 function.

Going by the correspondence I have seen we are not going to be able to get the old type batteries for the STBM, so will get ordered what is required for the upgrade sorted out, have Gene on the case.

All the best,

Sean.

From: Chadwick, Neil
Sent: 17 December 2004 18:15
To: Stena Tay, Subsea Engineer
Cc: Stena Tay, Senior Tool Pusher; Rigmanager, tay; Fraser, Iain; Brunt, Graham; Stena Tay, Cameron
Subject: Control system

Hi Sean

Can you advise how long the BOP is scheduled to be subsea next time it is ran, I heard it could be for quite a while.

The STBM battery situation worries me, do you have any batteries on the shelf at present?, when are they next due to be changed out? what are the plans for future orders and acquiring modification kits to allow the batteries to be fitted in the SEM.

I have assumed this is where they will go as I have seen no communications on the matter to suggest otherwise.

Can you get Camserve to help you decide which way we are going regarding the batteries and ensure they are on the shelf when the time comes for the change out.

Appreciate your help it getting this matter resolved

Thanks

Neil

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Stena Drilling Ltd, Ullevi House, Greenbank Crescent, East Tullos, Aberdeen, AB12 3BG.

Tel + 44 1224 401180, Fax + 44 1224 897089