## Simultaneous Operations Occurring During Displacement

- Use of open pit system for displacement
- Repeated flushing of trip tank during displacement
- Staggering rig pumps
- Repeated emptying of sand traps during displacement
- Transferring mud between pits 6, 7, 9 and 10
- Diverting fluid overboard, bypassing Sperry's flow-out sensor
- Offloading mud to the Damon Bankston
- Operation of crane or rig movement results in agitated fluid levels
- Lack of communication from rig crew about activities underway

