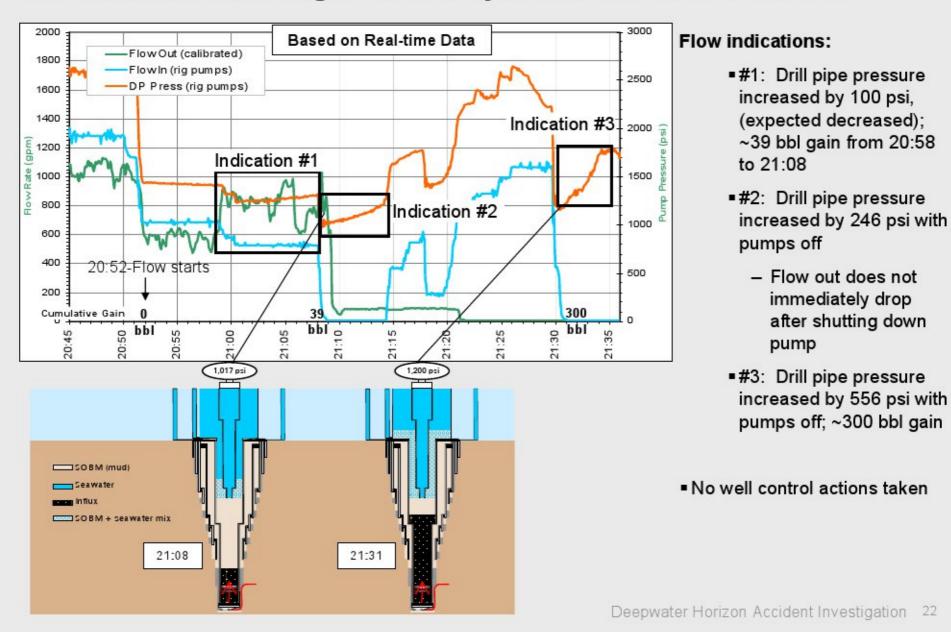
Key Finding #4

The influx was not recognized until hydrocarbons were in the riser



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